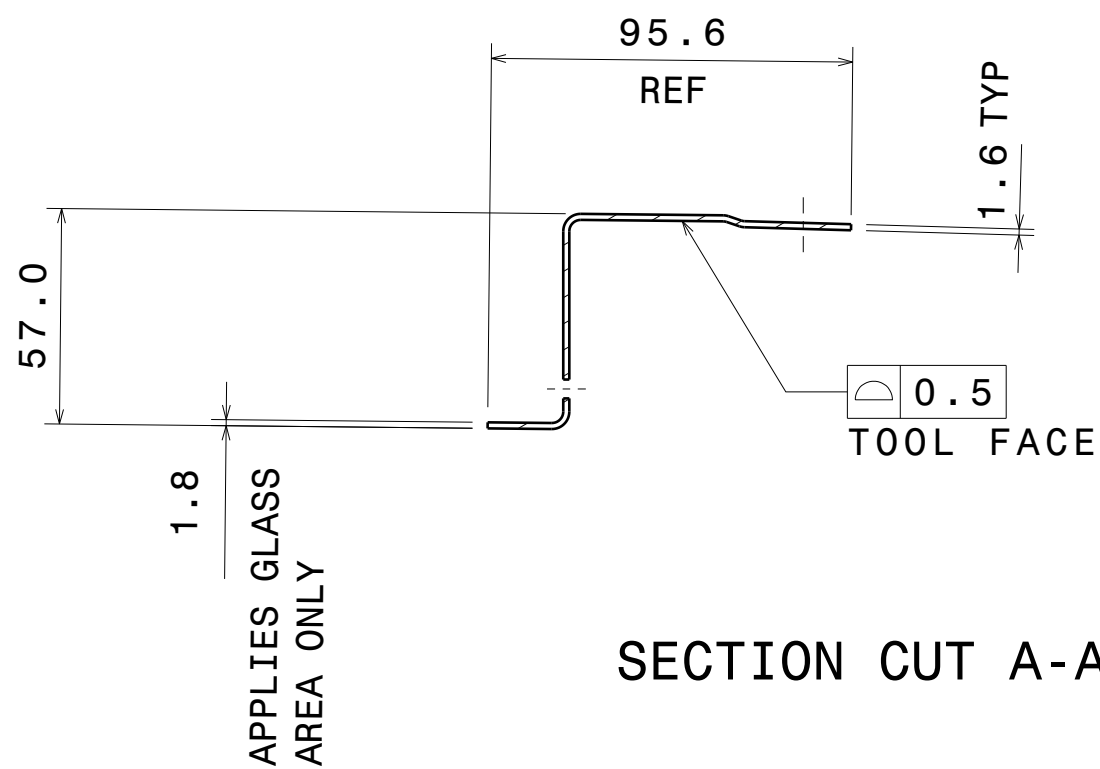
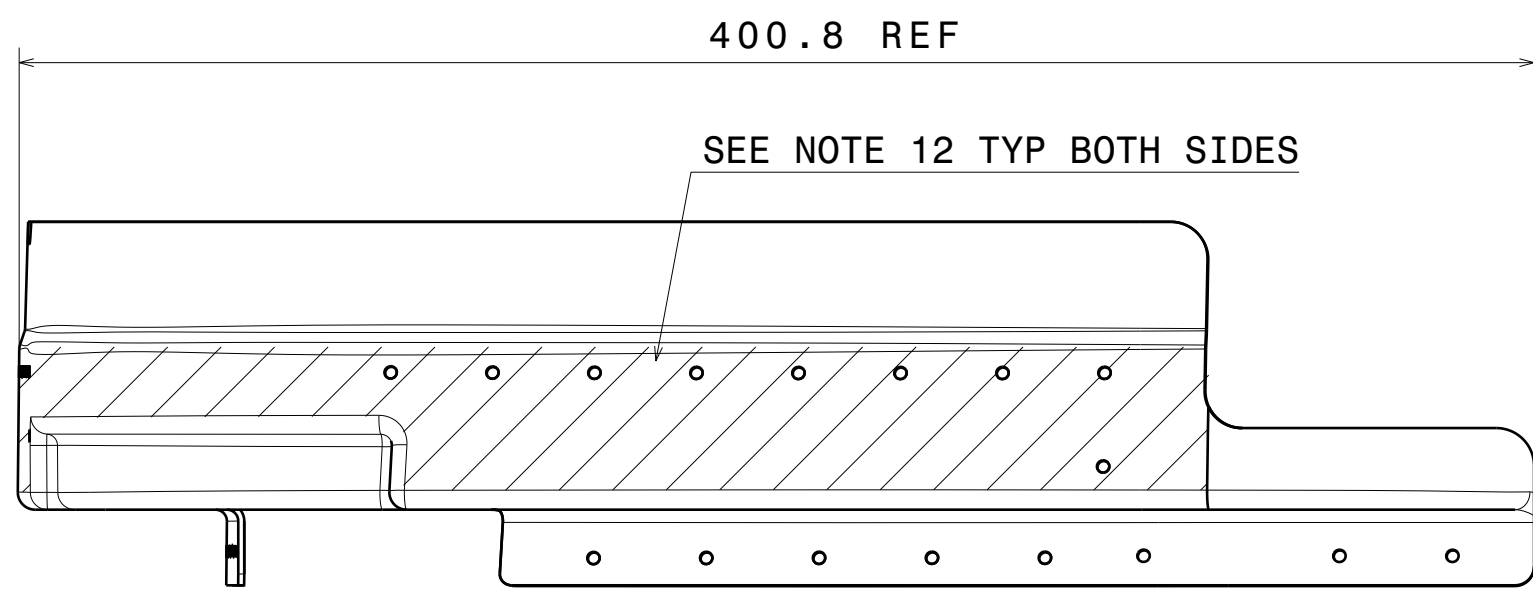
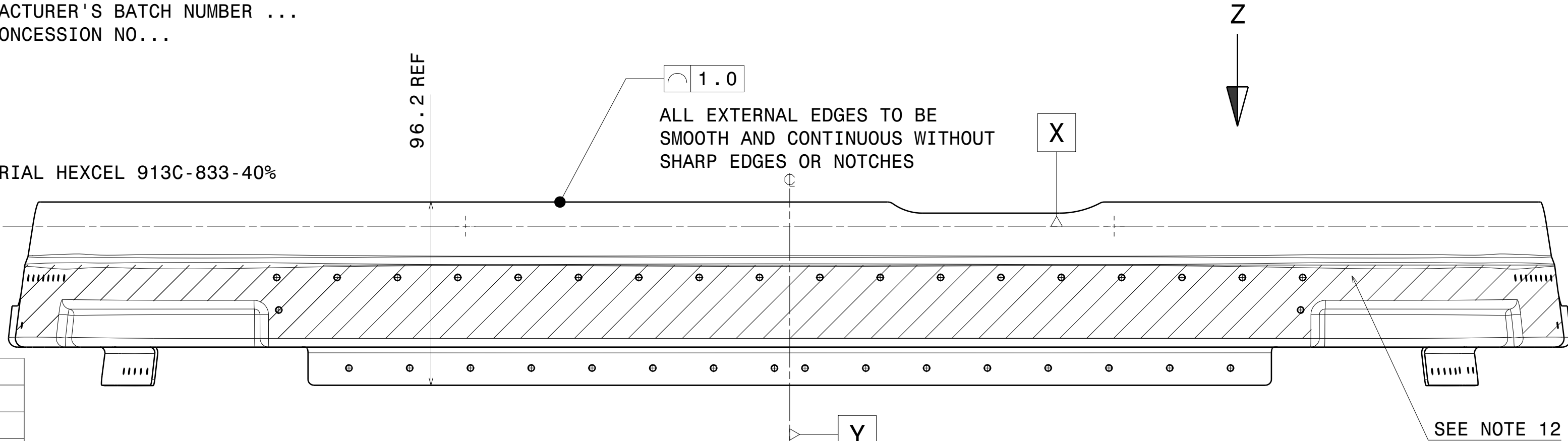


NOTES:

1. VENDORS NAME : ARRK EUROPE LTD
2. VENDORS ADDRESS : NUNEATON TECHNICAL CENTRE  
CALDWELL ROAD, NUNEATON,  
WARWICKSHIRE,  
CV11 4NG
3. PALL AEROSPACE PART NUMBER : QB21879
4. VENDORS PART NUMBER: QB21879
5. PART IDENTIFICATION: PALL AEROSPACE PART NUMBER ...  
VENDOR PART NUMBER...  
FINAL INSPECTION STAMP...  
INSPECTION DATE...(MMYYYY)  
CODE / MANUFACTURER'S BATCH NUMBER ...  
SERIAL NO, CONCESSION NO...
6. PART CLASSIFICATION: CLASS 2
7. WEIGHT: ≤743g
8. PART LAY-UP TO BE AS FOLLOWS: MATERIAL HEXCEL 913C-833-40%

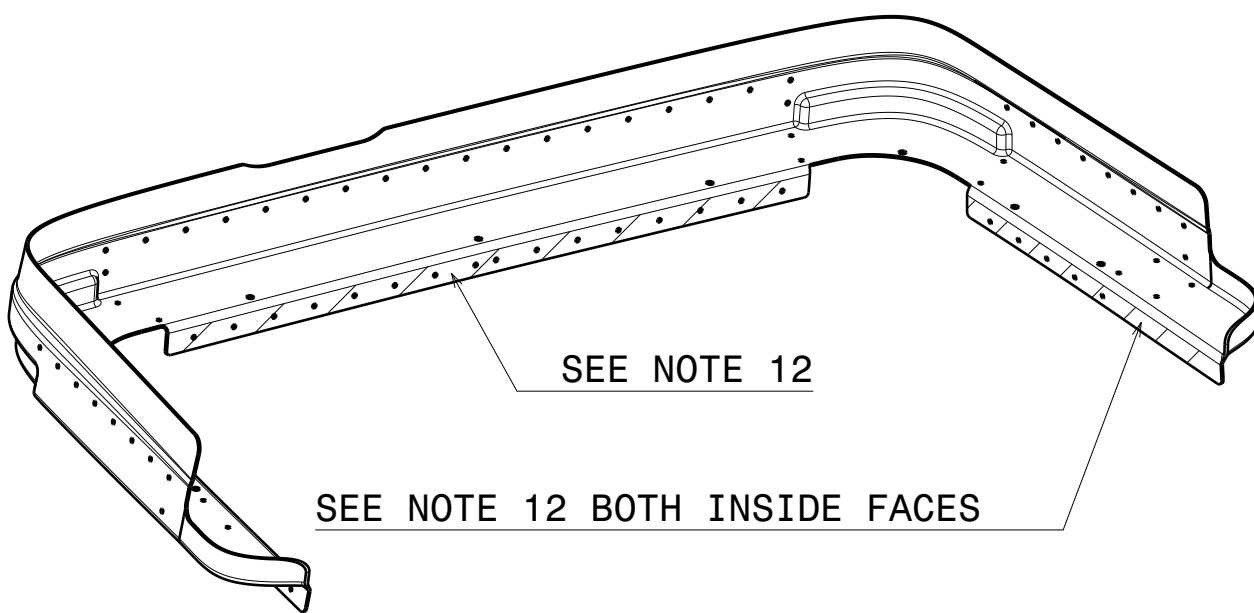
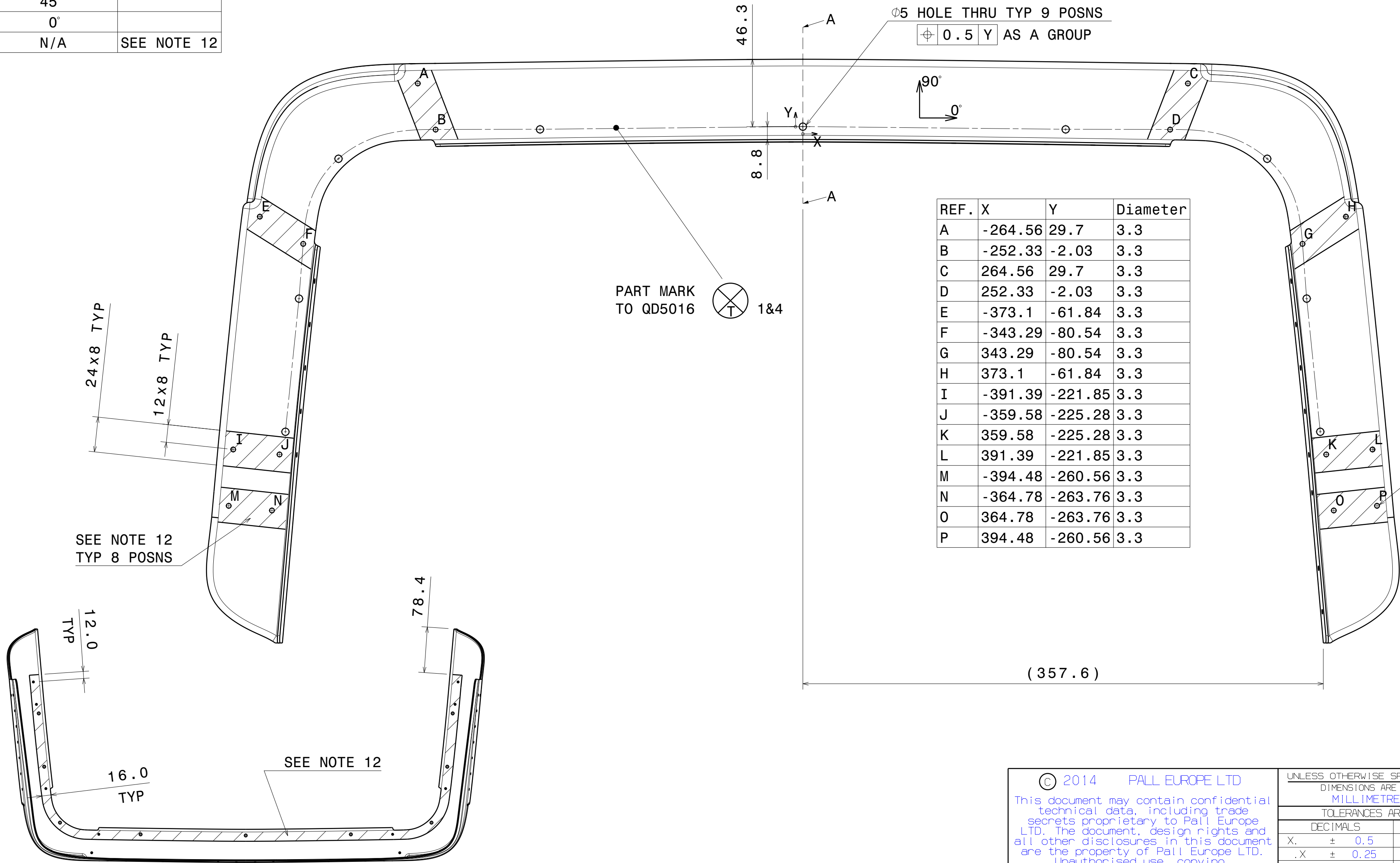
9. FINISH : PRIMER PAINT WITH 5014 Pu CODE No. 5425/0000 WHITE  
ALL OVER. MAX PORE SIZE 0.5MM OVER 3% OF SURFACE.
10. ALL UNSPECIFIED COMPONENT GEOMETRY TO BE MANUFACTURED IN  
ACCORDANCE WITH CATIA MODEL (QB21879) TO THE SAME ISSUE AS DRAWING.
11. DESIGNED IN ACCORDANCE WITH SPEC SOW-B05043-002 ISS 1 & ECM-PA110\_003
12. GLASS LAYER DEIGNATED 'PLYx' TO BE APPLIED IN HASHED REGION.  
MATERIAL TENCATE E722-02-300 38%
13. HOLE POSITIONAL TOLERANCE  $\pm 0.5$
14. COMPOSITE SUPPLIER PROCESS NUMBER: 19075 ▲

PLY NUMBER	PLY DIRECTION	NOTES
1	0°	
2	45°	
3	0°	
4	45°	
5	0°	
X*	N/A	SEE NOTE 12



SECTION CUT A-A

REF.	X	Y	Diameter
A	-264.56	29.7	3.3
B	-252.33	-2.03	3.3
C	264.56	29.7	3.3
D	252.33	-2.03	3.3
E	-373.1	-61.84	3.3
F	-343.29	-80.54	3.3
G	343.29	-80.54	3.3
H	373.1	-61.84	3.3
I	-391.39	-221.85	3.3
J	-359.58	-225.28	3.3
K	359.58	-225.28	3.3
L	391.39	-221.85	3.3
M	-394.48	-260.56	3.3
N	-364.78	-263.76	3.3
O	364.78	-263.76	3.3
P	394.48	-260.56	3.3



ISOMETRIC VIEW  
N.T.S

VIEW Z  
N.T.S

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UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN  
MILLIMETRES

TOLERANCES ARE:

DECIMALS	ANGLES
X. ± 0.5	± 0.5 DEG
.XX ± 0.25	
.XXX ± 0.125	
.XXX ± -	

SURFACE FINISH  $\sqrt{3.2}$

DO NOT SCALE DRAWING

THIRD ANGLE  
PROJECTION

DRG PER ASME  
Y14.5M-1994  
OR  
BS 8888

APPLICATION

NEXT ASSY

USED ON  
QB05043

APPROVALS

DRAWN BY	DATE
A MOSS	28 JUL 2014
DRG CHCK T CLARK	29 JUL 2014
PROJ ENG	
MFG ENGR	
TECH APRL	
DSGN APRL	
DSGN APRL E C BULA	29 JUL 2014
CONTRACT NO	

PALL Corporation

PALL AEROPOWER ENGINEERING, PORTSMOUTH, ENGLAND

TITLE  
DIVIDER

SIZE	CAGE CODE	DRG NO	ISS
A1.	U0088	QB21879	P5X

SCALE N, T, S WEIGHT SHEET A OF A